



Manufacture / Date	Project / Unit Nr.	Field	Buyer	Water Depth	Specification	MBS (tf)	Class	Length (m)
Aug / 1996	P-13 / IMODCO I	Bijupira / Salema	Petrobras	N/A	22 lengths x Ø 120 mm 04 lengths x Ø 144 mm	493	BV	800 and 15
Apr / 1997	FPSO II	South Marlim	SBM	1260 meters	01 length x Ø 144 mm 01 length x Ø 144 mm	710	ABS	450 and 900
Jun / 1997	IMODCO III	Marlim	Petrobras	830 meters	20 lengths x Ø 120 mm	493	ABS	450
Dec / 1997	P-27 Semi Submergible	Voadora	Petrobras	533 meters	15 lengths x Ø 136 mm 06 lengths x Ø 136 mm	630	ABS	640 and 15
Jan / 1998	P-36 Semi Submergible	Roncador	Petrobras	1360 meters	04 lengths x Ø 190 mm 05 lengths x Ø 190 mm 03 lengths x Ø 190 mm 10 lengths x Ø 190 mm	1000	BV	15, 400, 600 and 700
Jun / 1998	P-47 FPSO	Roncador	Bluewater	190 meters	18 lengths x Ø 144 mm	710	LR	500
Jul / 1998	IMODCO III	Marlim	Petrobras	830 meters	06 lengths x Ø 120 mm	493	ABS	450

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Aug / 1998	Falcom 100	Bijupira / Salema	Petrobras	745 meters	40 lengths x Ø 136 mm 20 lengths x Ø 136 mm	630	ABS	200 and 400
Sep / 1998	NT Avaré	East Marimbá	Petrobras	152 meters	08 lengths x Ø 136 mm 08 lengths x Ø 136 mm	630	ABS	200 and 400
Dec / 1998	P-26	Marlim	Petrobras	990 meters	02 lengths x Ø 144 mm	710	ABS	330
Dec / 1998	FPSO II	South Marlim	SBM	1260 meters	02 lengths x Ø 144 mm	710	ABS	450 and 900
Feb / 1999	Falcom 100	Bijupira / Salema	Petrobras	745 meters	03 lengths x Ø 136 mm	630	ABS	400
Apr / 1999	Falcom 100	Bijupira / Salema	Petrobras	745 meters	07 lengths x Ø 136 mm 07 lengths x Ø 136 mm	630	ABS	200 and 400
May / 1999	P-17	Bijupira / Salema	Petrobras	N/A	07 lengths x Ø 136 mm 07 lengths x Ø 136 mm	630	ABS	200 and 400
Jun / 1999	Falcom 100	Bijupira / Salema	Petrobras	745 meters	07 lengths x Ø 136 mm 07 lengths x Ø 136 mm	630	ABS	200 and 400
Jun / 1999	FPSO VI (SBM Imodco)	Espadarte	SBM Imodco	850 meters	03 lengths x Ø 190 mm 11 lengths x Ø 190 mm	1000	ABS	15 and 600
Jul / 1999	P-40	South Marlim	Marítima	1080 meters	09 lengths x Ø 190 mm 13 lengths x Ø 190 mm 09 lengths x Ø 190 mm 29 lengths x Ø 190 mm	1000	ABS	15, 700, 600 and 500
Jul / 1999	P-36 (VLA anchor work wire polyester rope)	Roncador	Petrobras	N/A	01 length x Ø 144 mm 02 lengths x Ø 144 mm	710	BV	1300 and 970
Sep / 1999	P-36 (VLA anchor work wire polyester rope)	Roncador	Petrobras	N/A	02 lengths x Ø 144 mm	710	BV	650
Nov / 1999	P-36 (VLA anchor work wire polyester rope)	Roncador	Petrobras	N/A	01 length x Ø 144 mm	710	BV	900

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Mar / 2000	Shell – Joint Industry Program (Drilling Unit)	Marianas Field / Gulf of Mexico	Shell	1745 meters	06 lengths x Ø 162 mm 02 lengths x Ø 162 mm	800	DNV	610 and 14
Mar / 2000 (Purchase Order date)	Girassol Loading Buoy System	Girassol Field / Angola	SBM TotalFinaElf	1400 meters	27 lengths x Ø 130 mm	590	BV	1237, 155, 175, 204, 602, 213, 183, 162 and 13
Mar / 2000	Work Wire Polyester Rope	-	Petrobras	N/A	03 lengths x Ø 144 mm	710	ABS	970
Mar / 2000	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	330
Jun / 2000	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	970
Jun / 2000	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	900
Aug / 2000	P-40 (work wire polyester rope)	South Marlim	Marítima	1080 meters	06 lengths x Ø 190 mm	1000	ABS	900
Aug / 2001	Work Wire Polyester Rope	-	Petrobras	N/A	12 lengths x Ø 136 mm 03 lengths x Ø 136 mm	630	ABS	640 and 200
Dec / 2001	Work Wire Polyester Rope	-	Petrobras	N/A	6 lengths x Ø 136 mm	630	ABS	400
Dec / 2001	FPSO Brasil	Roncador	SBM	1290 meters	21 lengths x Ø 200 mm	1122	ABS	1257, 1106 and 443
Dec / 2001	Work Wire Polyester Rope	-	Petrobras	N/A	8 lengths x Ø 136 mm	630	ABS	600, 400
Feb / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	2 lengths x Ø 190 mm	1000	ABS	600, 400
Mar / 2002	FPSO P-43 and FPSO P-48 (Purchase Order Date)	Barracuda and Caratinga	Halliburton	800 meters 1040 meters	42 lengths x Ø 208 mm 44 lengths x Ø 208 mm	1289	ABS	715, 710, 595 and 15 950, 620, 520 and 15
Jul / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	05 lengths x Ø 136 mm	630	ABS	200

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Jul / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	970
Aug / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	14 lengths x Ø 136 mm	630	ABS	900, 600 and 400
Aug / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	06 lengths x Ø 136 mm 03 lengths x Ø 144 mm	630 710	ABS	200 and 600 700 and 400
Aug / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	970
Aug / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	05 lengths x Ø 136 mm	630	ABS	600, 400 and 200
Oct / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	200
Oct / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	10 lengths x Ø 136 mm	630	ABS	900, 400 and 200
Nov / 2002	Test sample	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	170
Dec / 2002	Work Wire Polyester Rope	-	Petrobras	N/A	14 lengths x Ø 136 mm	630	ABS	600, 400 and 200
Feb / 2003	FPSO - P50	Albacora Leste	Jurong	1240 meters	69 lengths x Ø 208 mm	1400	ABS	500 and 15
Mar / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	13 lengths x Ø 136 mm	630	ABS	600, 400 and 200
Apr / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	04 lengths x Ø 136 mm	630	ABS	200
Apr / 2003	Girassol Loading Buoy System - Replacement	Girassol Field / Angola	SBM TotalFinaElf	1400 meters	03 lengths x Ø 130 mm	590	BV	1237, 162 and 13
May / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	08 lengths x Ø 136 mm	630	ABS	200
Jun / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	05 lengths x Ø 136 mm	630	ABS	600, 400 and 200

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Jul / 2003	Girassol Loading Buoy System – Replacement II	Girassol Field / Angola	SBM TotalFinaElf	1400 meters	12 lengths x Ø 130 mm	590	BV	1233, 145, 610 and 13
Jul / 2003	FPSO Marlim Sul	Marlim Sul	SBM	1015 meters	20 lengths x Ø 192 mm	1033	ABS	1050 and 480
Aug / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	400
Aug / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 136 mm	630	ABS	200
Sep / 2003	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	400
Jan / 2004	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	600
Mar / 2004	Work Wire Polyester Rope	-	Petrobras	N/A	02 lengths x Ø 136 mm	630	ABS	400
July / 2004	FPSO - P34	Jubarte	Petrobras	1250 meters	14 lengths x Ø 144 mm	710	LR	1100 and 300
Sep / 2004	FPSO - P54	Roncador	Jurong	1400 meters	75 lengths x Ø 208 mm	1400	ABS	700, 600, 400 and 15
July / 2005	FPSO Capixaba	Capixaba / ES	SBM	1340 meters	20 lengths x Ø 192 mm	1033	ABS	1200, 460 and 130
Aug/2005	Manifold Installation P52/FMC	Roncador	FMC	1800 meters	02 lengths x Ø 208 mm	1250	ABS	1000 and 600
Sep / 2005	Work Wire Polyester Rope	-	Petrobras	N/A	10 lengths x Ø 144 mm	710	ABS	400
Sep / 2005	Work Wire Polyester Rope	-	Petrobras	N/A	09 lengths x Ø 136 mm	630	ABS	400
Oct / 2005	Work Wire Polyester Rope	-	Petrobras	N/A	04 lengths x Ø 136 mm	630	ABS	400 and 600
Nov / 2005	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	600
Nov / 2005	Work Wire Polyester Rope	-	Petrobras	N/A	02 lengths x Ø 144 mm	710	ABS	500
Nov / 2005	FPSO SSP 300	Piranema	Sevan Marine	1600 meters	25 lengths x Ø 120 mm	510	DNV	15, 200, 310, 890 and 1140

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Jan / 2006	FPSO RJ MV14	Espadarte Sul	FMC Sofec	1350 meters	39 lengths x Ø 232 mm	1500	ABS	92, 800, 875 and 900
Apr / 2006	P-52	Roncador	Petrobras	1800 meters	58 lengths x Ø 208 mm	1250	DNV	15, 800, and 900
Apr / 2006	P-52 (Work wire polyester rope for suction pile installation)	Roncador	Petrobras	N/A	04 lengths x Ø 144 mm	710	DNV	1400
May / 2006	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	500
July / 2006	P-53	Roncador	Quip S.A.	1080 meters	09 lengths x Ø 208 mm 03 lengths x Ø 208 mm	1400	BV	1300 and 15
September / 2006	Work Wire Polyester Rope	-	Petrobras	N/A	04 lengths x Ø 144 mm 03 lengths x Ø 144 mm	710	ABS	700 and 970
October / 2006 (Purchase Order date)	BC-10	BC-10	Shell	1780 meters	18 lengths x Ø 136 mm 18 lengths x Ø 136 mm 18 lengths x Ø 136 mm	656	DNV	1200, 600 and 300
March / 2007 (Purchase Order date)	Frade FPSO	Frade	SBM Chevron	1065 meters	03 lengths x Ø 208 mm 03 lengths x Ø 208 mm 04 lengths x Ø 208 mm	1400	ABS	1075, 1084 and 1091
July / 2007 (Purchase Order date)	FPSO MV-18 Cidade De Niteroi	Marlim Leste	Sofec	1400 meters	05 lengths x Ø 208 mm 05 lengths x Ø 208 mm 04 lengths x Ø 208 mm 05 lengths x Ø 208 mm 28 lengths x Ø 208 mm	1250	ABS	918, 445, 260, 761 and 929
August / 2007	Espírito Santo FPSO	BC10 II	SBM Shell	1780 meters	09 lengths x Ø 192 mm 01 length x Ø 192 mm 02 lengths x Ø 192 mm 01 length x Ø 192 mm 02 lengths x Ø 192 mm 03 lengths x Ø 192 mm	1033	ABS	1600, 1120, 1020, 1070, 980 and 1090

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October / 2007 (Purchase Order date)	P51	Marlim Sul	Petrobras	1250 meters	18 lengths x Ø 192 mm 18 lengths x Ø 192 mm 04 lengths x Ø 192 mm	1000	DNV	1100, 600 and 15
October / 2007	P51 (Work wire polyester rope for suction pile installation)	Marlim Sul	Petrobras	N/A	02 lengths x Ø 144 mm	710	DNV	1200
October / 2007 (Purchase Order date)	FPSO Cidade de São Mateus	Golfinho / ES	Prosafe	1500 meters	11 lengths x Ø 208 mm 10 lengths x Ø 208 mm	1400	ABS	900 and 862
January / 2008	FPSO Fluminense (Replacement Leg)	Bijupira / Salema	Sofec Shell	830 meters	01 length x Ø 144 mm 01 lengths x Ø 144 mm	750	ABS	878 and 14.2
January / 2008	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	700
January / 2008	Work Wire Polyester Rope	-	Petrobras	N/A	16 lengths x Ø 144 mm	710	ABS	400
March / 2008 (Purchase Order date)	Work Wire Polyester Rope	-	Petrobras	N/A	22 length x Ø 136 mm 11 length x Ø 136 mm	630	ABS	600 and 200
April / 2008 (Purchase Order date)	Work Wire Polyester Rope	-	Petrobras	N/A	05 length x Ø 136 mm 38 length x Ø 136 mm	630	ABS	900 and 400
August / 2008	BC-10 Replacement Ropes	BC-10	Shell	1780 meters	04 lengths x Ø 136 mm	656	DNV	1200
October / 2008	FPSO Cidade de Santos GAS II – MV20	Urugua / Tambaú	Sofec	1295 meters	42 lengths x Ø 176 mm	900	ABS	875
January / 2009	FPSO Capixaba - Relocation	Capixaba / ES	SBM Atlantia	1340 meters	12 lengths x Ø 192 mm	1033	ABS	1200, 460 and 221
January / 2009	FPSO P57	Jubarte / ES	SBM Atlantia	1300 meters	22 lengths x Ø 185 mm 22 lengths x Ø 185 mm	952	ABS	900 and 695

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March / 2009	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 136 mm	630	ABS	640
May / 2009	SS P-56	Marlim Sul	Petrobras	1700 meters	36 lengths x Ø 208 mm	1250	DNV	1130
May / 2009	Work Wire Polyester Rope	-	Petrobras	N/A	20 lengths x Ø 136 mm	630	ABS	200
June / 2009	BP Block 31 Angola	-	Sofec BP	2100 meters	31 lengths x Ø 112 mm	414	ABS	1338, 763 and 560
August / 2009	FPSO Cidade de Angra dos Reis TUPI – MV22	Tupi	Sofec	2140 meters	76 lengths x Ø 208 mm	1250	ABS	954, 880 and 224
October / 2009	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 192 mm	1000	ABS	700
December / 2009	Work Wire Polyester Rope	-	Petrobras	N/A	02 lengths x Ø 208 mm	1250	ABS	1000
December / 2009	SS P-55	Roncador	Petrobras	1790 meters	60 lengths x Ø 208 mm	1250	BV	900, 800, 600 and 400
February / 2010	Work Wire Polyester Rope	-	Petrobras	N/A	09 lengths x Ø 208 mm	1250	ABS	960 and 900
March / 2010	Work Wire Polyester Rope	-	Petrobras	N/A	06 lengths x Ø 208 mm	1250	BV	1300
March / 2010	Work Wire Polyester Rope	-	Petrobras	N/A	06 lengths x Ø 208 mm	1250	DNV	200, 960 and 1300
September / 2010	Work Wire Polyester Rope	-	Petrobras	N/A	12 lengths x Ø 144 mm	710	ABS	400 and 500

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September / 2010	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 192 mm	1000	ABS	700
September / 2010	FPSO Rio das Ostras	Aruanã	Petrobras	800 meters	03 lengths x Ø 192 mm	1000	DNV	900
November / 2010	Work Wire Polyester Rope	Baleia Azul	Petrobras	1300 meters	03 lengths x Ø 192 mm 03 lengths x Ø 192 mm	1000	ABS	1000 and 800
December / 2010	P51 (Spare Rope)	Marlim Sul	Petrobras	1250 meters	01 length x Ø 192 mm 01 length x Ø 192 mm	1000	DNV	1100 and 600
December / 2010	P54 (Spare Rope)	Roncador	Petrobras	1400 meters	01 length x Ø 216 mm 01 length x Ø 216 mm 01 length x Ø 216 mm	1400	ABS	700, 600 and 400
January / 2011	Work Wire Polyester Rope	-	Petrobras	N/A	14 lengths x Ø 136 mm 29 lengths x Ø 136 mm	630	ABS	600 and 400
February / 2011	FPSO Cidade de São Paulo - MV23	Guará	Sofec	2140 meters	75 lengths x Ø 208 mm	1250	ABS	914
May / 2011	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 136 mm	630	ABS	640
June/ 2011	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 155 mm 02 length x Ø 192 mm 02 length x Ø 192 mm 16 length x Ø 136 mm	710 1000 1000 630	DNV	500 800 1200 200
June/ 2011	P-62	Roncador	Petrobras	1600 meters	20 length x Ø 208 mm 20 length x Ø 208 mm 20 length x Ø 208 mm	1250	DNV	600, 700 and 800

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June/ 2011	FPSO Rubicon Intrepid	Galoc / Phillipines	Rubicon	300 meters	10 length x Ø 176 mm 02 length x Ø 176 mm	900	DNV	370 and 13
July / 2011	FPSO Cidade de Paraty	Tupi Nordeste	SBM	2130 meters	75 lengths x Ø 200 mm	1127	ABS	990
July / 2011	Baleia Azul – Ex- FPSO Espadarte Relocation	Baleia Azul	SBM	1400 meters	10 lengths x Ø 192 mm	1008	ABS	950
September / 2011	P-58	Baleia Azul	Petrobras	1400 meters	24 lengths x Ø 208 mm	1250	DNV	600
October / 2011	Baleia Azul – Espadarte Relocation	Baleia Azul	SBM	1400 meters	10 lengths x Ø 192 mm	1008	ABS	572
November / 2011	FPSO Cidade de Itajaí	Tiro e Sidon	Teekay / Odebrecht	277 meters	17 lengths x Ø 216 mm	1500	ABS	270
February / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	17 lengths x Ø 192 mm	1000	DNV	100, 200 and 300
February / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	07 lengths x Ø 144 mm	710	ABS	400
February / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	03 lengths x Ø 208 mm	1250	ABS	935
February / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	06 lengths x Ø 192 mm	1000	DNV	800
February / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	06 lengths x Ø 144 mm	710	DNV	600

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February / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	02 lengths x Ø 192 mm	1000	DNV	900
March / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	23 lengths x Ø 136 mm	630	ABS	900
March / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	26 lengths x Ø 136 mm	630	ABS	400
March / 2012	Project TAD	Papa-Terra	Petrobras	1190 meters	03 lengths x Ø 136 mm	630	ABS	900
March / 2012	Work Wire Polyester Rope	-	Petrobras	N/A	03 lengths x Ø 208 mm	1250	ABS	1000
September / 2012	FPSO Cidade de Mangaratiba MV24	Cernambi Sul	SOFEC	2215 meters	75 lengths x Ø 208 mm	1250	ABS	949
September / 2012	FPSO Cidade de Ilhabela	Sapinhoá Norte	SBM	2140 meters	25 lengths x Ø 200 mm 50 lengths x Ø 200 mm	1127	ABS	800 and 990
November / 2012	Project TAD	Papa-Terra	Petrobras	1190 meters	06 lengths x Ø 136 mm 04 lengths x Ø 136 mm	630	ABS	1030 and 700
February / 2013	Project TAD (P61)	Papa-Terra	Petrobras		02 lengths x Ø 192 mm 08 lengths x Ø 192 mm 15 lengths x Ø 192 mm	1000	ABS	400, 600 and 700
February / 2013	Work Wire Polyester Rope	-	Petrobras	N/A	01 length x Ø 144 mm	710	ABS	970

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February / 2013	Work Wire Polyester Rope	-	Petrobras	N/A	09 lengths x Ø 136 mm	630	ABS	200
February / 2013	Work Wire Polyester Rope	-	Petrobras	N/A	15 lengths x Ø 136 mm 08 lengths x Ø 136 mm 02 lengths x Ø 144 mm	630 / 710	ABS	200, 600 and 600
February / 2013	Work Wire Polyester Rope	-	Petrobras	N/A	06 lengths x Ø 192 mm 02 lengths x Ø 192 mm	1000	ABS	500 and 700
August / 2013	FPSO Baobab Ivoirien – MV10	Baobab	SOFEC	N/A	01 length x Ø 136 mm	630	ABS	965
November / 2013	FPSO Cidade de Ilhabela (Pilot Test)	Sapinhoá Norte	Petrobras	N/A	01 length x Ø 208 mm 02 lengths x Ø 208 mm	1250	ABS	800 and 1000
January / 2014	FPSO Cidade de São Vicente	Iara	Petrobras	N/A	08 lengths x Ø 144 mm 08 lengths x Ø 144 mm 08 lengths x Ø 144 mm 08 lengths x Ø 144 mm	710	DNV	1500, 1200, 300 and 200
January / 2014	FPSO Baobab Ivoirien – MV10	Baobab	SOFEC	N/A	01 length x Ø 136 mm	630	ABS	965
January / 2014	Work Wire Polyester Rope	-	Petrobras	N/A	01 lengths x Ø 208 mm 02 lengths x Ø 208 mm	1250	ABS	800 and 1000
January / 2014	Work Wire Polyester Rope	-	Petrobras	N/A	02 lengths x Ø 216 mm 02 lengths x Ø 208 mm 03 lengths x Ø 136 mm	1400 / 1250 / 630	ABS	1300, 1300 and 600

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January / 2014	Work Wire Polyester Rope	-	Petrobras	N/A	01 lengths x Ø 192 mm	1000	ABS	600
March / 2014	Work Wire Polyester Rope	-	Petrobras	N/A	04 lengths x Ø 208 mm 06 lengths x Ø 192 mm 10 lengths x Ø 144 mm 01 lengths x Ø 136 mm	1250 /1000 / 710 / 630	ABS / BV / DNV	1000 / 900 / 800 / 700 / 600 / 640 / 600 / 50
September / 2014	FPSO Cidade de Caraguatatuba - MV27	Carioca Santos Basin	SOFEC	2150 meters	75 lengths x Ø 208 mm	1250	ABS	949

TOTAL NUMBER OF ROPES SUPPLIED: 2,469 ropes
OVERALL LENGTH OF ROPES SUPPLIED: 1,687,608 meters